

Date: Thursday, 16/10/2008 4:39:33 PM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 212 DETAIL PARTS
Job Number	: 42653	Part Number	: D2127251085
Estimate Number	: 13228	Drawing Number	: D212-725-1
P.O. Number	:	Project Number	: N/A
This Issue	: 16/10/2008 S.O. No. :	Drawing Revision	:
Prsht Rev.	: NC	Material	: N/A
First Issue	: 16/10/2008 Type : PURCHASED PARTS	Due Date	: 23/10/2008
Previous Run	: 42649	Qty:	1 Um: Each
Written By	:		
Checked & Approved By	: <u>JD 28.10.16</u>		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-085 with Dart IPP D212-725-1-085"

Send a copy of this IPP

OCT 29 2008

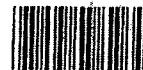
2.0	D2127251085	Bracket
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

BRACKET

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-085

Bracket 7645211

Attach serviceable tags

OCT 29 2008

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-085 REV. E

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 16/10/2008 4:39:33 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42653

Part Number: D2127251085

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

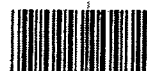
Send this W/O back to DartKit to be stocked at Eagle

OCT 29 2008

5.0

QC5

INSPECT WORK TO CURRENT STEP



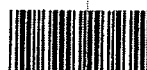
AS

Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A AS

Comment: PACKAGING RESOURCE #1

Identify and Stock

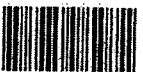
Location: _____

OCT 29 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/04 AS

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08-11-03

Work Order Number: 45211

Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Squawk: 1.16

Discrepancy:

Fabricate D212-725-1-085, Bracket for Dart Aerospace.

Resolution:

D212-725-1-085, Bracket fabricated IAW D212-725-1 Dwg Pg. 32. Material 2024 T3 .050 Batch No. 1511

1.16 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/23/2008

Squawk: 1.17

Discrepancy:

Fabricate D212-725-1-089, Strap for Dart Aerospace.

Resolution:

D212-725-1-089, Strap fabricated IAW D212-725-1 Dwg Pg. 33. Material 301SS 1/4 hard .050 Batch No. 78061.

1.17 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/23/2008

Squawk: 1.18

Discrepancy:

Fabricate D212-725-1-091, Angle for Dart Aerospace.

Resolution:

D212-725-1-091, Angle fabricated IAW D212-725-1 Dwg Pg. 33. Material AISI 316 .035 Batch No. 3389

1.18 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/23/2008

Squawk: 1.19

Discrepancy:

Fabricate D212-725-1-095, Radius Block for Dart Aerospace.

Resolution:

NA

1.19 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/23/2008

Squawk: 1.20

Discrepancy:

Fabricate D212-725-1-097, Packer for Dart Aerospace.

Resolution:

N/A

1.20 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/23/2008

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

Date: Thursday, 16/10/2008 4:39:33 PM
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Process Sheet

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Job Number	: 42653		
Estimate Number	: 13228		
P.O. Number	:	Part Number	: D2127251085
This Issue	: 16/10/2008 S.O. No. :	Drawing Number	: D212-725-1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 16/10/2008 Type : PURCHASED PARTS	Drawing Revision	:
Previous Run	: 42649	Material	: N/A
Written By	:	Due Date	: 23/10/2008 Qty: 1 Um: Each
Checked & Approved By	: <u>JD 08.10.16</u>		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-085 with Dart IPP D212-725-1-085"

Send a copy of this IPP

C 268/10/2008

2.0	D2127251085	Bracket
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

BRACKET

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-085 Bracket _____

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-085 REV. _____

Material Certification / Proof of Traceability / Certificate of Conformity required

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 16/10/2008 4:39:33 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42653

Part Number: D2127251085

Job Number:



Seq. #:	Machine Or Operation:	Description :
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4.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS
Send this W/O back to DartKit to be stocked at Eagle

5.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

6.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: _____

7.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

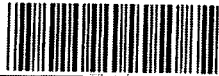
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Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 42653	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251085
This Issue : 16/10/2008 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : 16/10/2008 Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42649	Material : N/A
Written By :	Due Date : 23/10/2008
Checked & Approved By : <u>JD 28.10.16</u>	Qty: 1 Um: Each
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters
"Assembly of D212-725-1-085 with Dart IPP D212-725-1-085"
Send a copy of this IPP

OCT 29 2008

AS

2.0	D2127251085	Bracket
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
BRACKET

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
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1	D212-725-1-085	Bracket	<u>7645211</u>
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Attach serviceable tags

OCT 29 2008

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-085 REV. E

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 16/10/2008 4:39:33 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42653

Part Number: D2127251085

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

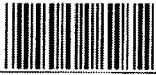
Send this W/O back to DartKit to be stocked at Eagle

OCT 29 2008

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A AS

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

OCT 29 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Work Order Number: 45211

Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Squawk: 1.16

Discrepancy:

Fabricate ~~D212-725-1-085~~ Bracket for Dart Aerospace.

Resolution:

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1.16 Work Done By: Alvin Werner

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AMO 6-81 Signature: Colin Gould on 10/23/2008

Squawk: 1.17

Discrepancy:

Fabricate D212-725-1-089, Strap for Dart Aerospace.

Resolution:

D212-725-1-089, Strap fabricated IAW D212-725-1 Dwg Pg. 33. Material 301SS 1/4 hard .050 Batch No. 78061.

1.17 Work Done By: Alvin Werner

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AMO 6-81 Signature: Colin Gould on 10/23/2008

Squawk: 1.18

Discrepancy:

Fabricate D212-725-1-091, Angle for Dart Aerospace.

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D212-725-1-091, Angle fabricated IAW D212-725-1 Dwg Pg. 33. Material AISI 316 .035 Batch No. 3389

1.18 Work Done By: Alvin Werner

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AMO 6-81 Signature: Colin Gould on 10/23/2008

Squawk: 1.19

Discrepancy:

Fabricate D212-725-1-095, Radius Block for Dart Aerospace.

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1.19 Work Done By: Alvin Werner

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Squawk: 1.20

Discrepancy:

Fabricate D212-725-1-097, Packer for Dart Aerospace.

Resolution:

N/A

1.20 Work Done By: Alvin Werner

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